

Product Technical Information

Eltex® PC002-50R968 is a medium-density polyethylene copolymer designed for the extrusion of pressure pipes for water applications. It is classified PE 80 in accordance with ISO 12162 based on ISO 9080 analysis.

Characteristics

• PE 80 Blue pipe compound

Applications

• Water

Properties	Test Method	Value	Units
Physical	100 4402 / 4	0.42	1 / 2
Density (pigmented) Melt Flow Rate	ISO 1183/A	943	kg/m ³
(5 kg/190°C, Condition T)	ISO 1133	0.9	g/10min
Mechanical			
Tensile Strength @ Yield			
(23°C @ 50 mm/min)	ISO 527-2	18	MPa
Tensile Elongation @ Break		250	0.4
(23°C @ 50 mm/min)	ISO 527-2	> 350	%
Tensile Modulus (23°C @ 1 mm/min)) ISO 527-2	700	MPa
Thermal			
VICAT Softening Point (1 kg)	ISO 306	116	°C
Thermal Stability (OIT, 210°C)	ISO 11357-6	>20	min
Pigmentation			
Pigment Dispersion	ISO 18553	<3	Grade

The values given are typical values measured on the product. These values should not be considered as specifications.

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